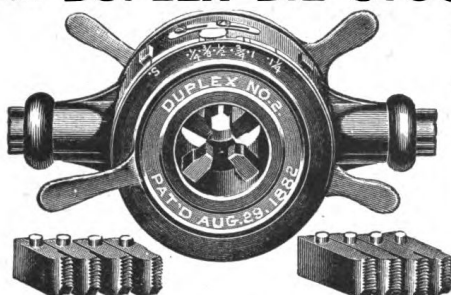


HART'S PATENT DUPLEX DIE STOCKS FOR PIPE.



Both Guides and Dies instantly adjusted. No wrench, thumbscrew, or collets, tool complete in itself, and will do more work than *any other hand die*.

Number.	For Threading.	Without Cut-off.	With Cut-off.	Extra Dies, Set 4 Pieces. Right or Left Hand.
1	$\frac{1}{8}, \frac{1}{4}, \frac{3}{8}, \frac{1}{2}, \frac{3}{4}$	\$13 00	\$16 00	\$1 50
2	$\frac{1}{4}, \frac{3}{8}, \frac{1}{2}, \frac{3}{4}, 1, 1\frac{1}{4}$	17 00	20 00	1 75
3	$1, 1\frac{1}{4}, 1\frac{1}{2}, 2$	22 00	25 00	2 00
$3\frac{1}{2}$	$\frac{1}{2}, \frac{3}{4}, 1, 1\frac{1}{4}, 1\frac{1}{2}, 2$	25 00	28 00	2 00
4	$1\frac{1}{2}, 2, 2\frac{1}{2}, 3$	40 00	45 00	3 50
5	$2\frac{1}{2}, 3, 3\frac{1}{2}, 4$	55 00	60 00	4 00

Pipe die stocks will be sent **with cut-off**, unless otherwise ordered.

HART'S PATENT DUPLEX DIE STOCKS FOR BOLTS.

Screw Cutting Made Easy.

Can be opened and taken off without turning back, and instantly reset again for cut, thereby doing one-third more work than any other die. Dies can be taken out and sharpened on grindstone and reset to desired size without trial.

A quarter turn of face-plates will instantly release or lock dies firmly in position. No wrench or screw driver needed for any adjustment.

FOR MACHINISTS AND MODEL MAKERS.

AA { $\frac{1}{32}, \frac{1}{16}, \frac{1}{8}, \frac{1}{4}, \frac{3}{8}, \frac{1}{2}, \frac{3}{4}, 1$

Put up in case with 7 taps and 7 sets of dies\$15 00

A { $\frac{1}{4}, \frac{5}{16}, \frac{3}{8}, \frac{7}{16}, \frac{1}{2}, \frac{9}{16}, \frac{5}{8}, \frac{3}{4}$

Put up in case with 8 taps and 7 sets of dies 20 00

B { $\frac{1}{4}, \frac{5}{16}, \frac{3}{8}, \frac{7}{16}, \frac{1}{2}, \frac{9}{16}, \frac{5}{8}, \frac{3}{4}, \frac{7}{8}, 1$

Put up in case with 10 taps and 9 sets of dies 30 00

FOR BLACKSMITHS AND CARRIAGE MAKERS.

AA { $\frac{1}{8} \& \frac{3}{8}, \frac{1}{4} \& \frac{5}{8}, \frac{3}{8} \& \frac{7}{8}, \frac{1}{2}$

Put up in case with 7 taps and 4 sets of dies\$12 00

A { $\frac{1}{4} \& \frac{5}{8}, \frac{3}{8} \& \frac{7}{8}, \frac{1}{2} \& \frac{9}{8}, \frac{5}{8} \& \frac{3}{4}$

Put up in case with 8 taps and 4 sets of dies 17 00

B { $\frac{1}{4} \& \frac{5}{8}, \frac{3}{8} \& \frac{7}{8}, \frac{1}{2} \& \frac{9}{8}, \frac{5}{8} \& \frac{3}{4}, \frac{7}{8} \& 1$

Put up in case with 10 taps and 5 sets of dies 24 00

C { $\frac{1}{2} \& \frac{9}{8}, \frac{5}{8} \& \frac{3}{4}, \frac{7}{8} \& 1, \frac{1}{8} \& \frac{1}{4}, \frac{1}{8} \& \frac{1}{2}$

Put up in case with 7 taps and 5 sets of dies 45 00

PRICE OF EXTRA DIES.

Size AA—Per single set (4 pieces) right or left hand.....	\$1 00
Size A " " " " "	1 25
Size B " " " " "	1 50
Size C " " " " "	1 75

Bolt Dies are fitted to cut Whitworth, U. S. or V threads. Pipe Dies are fitted to cut American or English pipe threads; in ordering always **state** which is wanted.